

Friday, May 20, 2016 2:18:34 PM

All Vendors PO ID PO32383 All Receipt Dates All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO32383	1		M6061T6S.063	sf	5/20/2016	5/20/2016	576.0000	\$2.21	0.0000	0	\$1,273.51
CAD	No		6061-T6 .063 Sheet m134830	sf	576.0000	PLOU01		\$1,273.51	0.0000	0	
	2		M6061T6S.080	sf	5/20/2016	5/20/2016	96.0000	\$3.08	0.0000	0	
	No		6061-T6 .080 Sheet m134830	sf	96.0000	PLOU01		\$295.33	0.0000	0	\$295.33
	3		M6061T6B1.000X02. f 000	f	5/20/2016	5/20/2016	24.0000	\$4.53	0.0000	0	\$108.63
	No		6061-T6 Bar 1.00 x 2.00 m134830	f	24.0000	PLOU01		\$108.63	0.0000	0	
	4		71401-45		5/20/2016	5/20/2016	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m134830		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity:											
Total Qty to Inspect (PO U/M):										697.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										0.0000	
Total Balance Due Quantity:										\$1,677.50	
										0.0000	

13741

B I L L O F L A D I N G

No: PEC 991932

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 18May16 at 10:30 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-929239- 1 Your PO # 32383
ALUMINUM SHEET 6061 T6

0640 Nom X 48.0000" X 144.0000"

Heat Number Tag No
RB42193 533242

Quantity PCS Wt LBS
576.00 SFT 12 528

MTR

2) Our Order PEC-929239- 2 Your PO # 32383
ALUMINUM SHEET 6061 T6

0810 Nom X 48.0000" X 144.0000"

Heat Number Tag No
RA27997 533231

Quantity PCS Wt LBS
96.00 SFT 2 109

MTR

3) Our Order PEC-929239- 3 Your PO # 32383
ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" X 144.0000"

Heat Number Tag No
HK104-215 533163

Quantity PCS Wt LBS
24 FT 2 56

MTR

TOTAL: Tags 3 PCS 16 LBS 693

Heat Number
HK104-215
RA27997
RB42193

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR

Page: 1Continued

Continued

Continued

Page: 1

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 991932

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 18May16 at 10:30 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 954 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 12 Last

Last

Page: 12

ALUMINIUM • LATION • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
0640 Nom X 48.0000" X 144.0000"
PART NO.

PO/Rel 32383

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-991932-001

18May16
Pg 1/1

Certificate of Mill Test Results

3084

Henan Xindatong Aluminum Industry Co., Ltd.
MILL TEST CERTIFICATE

Name	Lot No.	Size of Goods (mm)	Alloy/Temper	Chemical Composition (%)										Mechanical Properties		Standard
				Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Tensile Strength (MPa)	Elongation (%)		
ALUMINUM 6061 T6 ALUMINUM SHEET	RB42193	1,625 x 1219 x 2439	6061 T6	0.457	0.234	0.264	0.072	0.989	0.072	/	0.0264	Remain	298	9	GB/T3880-2008	
	RB42095	1,625 x 1219 x 3658	6061 T6	0.501	0.321	0.259	0.081	1.004	0.084	/	0.0276	Remain	300	10	GB/T3880-2008	
	RA27777	3,175 x 1219 x 2439	6061 T6	0.498	0.345	0.276	0.069	0.983	0.096	/	0.0269	Remain	292	12	GB/T3880-2008	
	RA27704	3,175 x 1219 x 3048	6061 T6	0.486	0.369	0.284	0.076	0.996	0.102	/	0.0293	Remain	293	11	GB/T3880-2008	
	DB36930	4,775 x 1219 x 2439	6061 T6	0.495	0.335	0.272	0.075	0.998	0.087	/	0.0293	Remain	292	10	GB/T3880-2008	
	DB36940	4,775 x 1219 x 3658	6061 T6	0.482	0.257	0.281	0.079	0.985	0.082	/	0.0294	Remain	294	11	GB/T3880-2008	

L/C REF: IDLC19276

Description of Goods and/or Services:
COVERING 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS,
+ 24.103 METRIC TONS ALUMINUM 6061 T6 ALUMINUM SHEET
ACCORDING TO ASTM B209, AMS 4027N AND AMS-QQ-A-250/1
CIF TORONTO PORT

Inspector: Shao Jiguo

郑州信达通铝业有限公司
HENAN XINDATONG ALUMINUM INDUSTRY CO., LTD.

Date: Jan. 26, 2016

Henan Xindatong Aluminum Industry Co., Ltd.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM SHEET 6061 T6
-0810 Nom X 48,000" X 144,000"
PART NO.

PO/Ref 32383

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-991932-002

18May16
Pg 1/1

Henan Xindatong Aluminum Industry Co., Ltd.

MILL TEST CERTIFICATE

Name	Lot No.	Size of Goods (inch)	Alloy/ Temper	Chemical Composition (%)												Mechanical Properties		Standard
				Si	Fe	Cu	Mn	Mg	Zn	Ti	Cr	Others		Al	Tensile Strength (MPa)	Elongation (%)		
												Each	Total					
6061 T6 ALUMINUM SHEET	RA27992	0.08"x48"x144"	6061 T6	0.296	0.493	0.267	0.089	0.992	/	0.0283	0.107	0.05	0.15	Remain	295	11.1	GB/T3880-2012	
			3003 H14	0.094	0.572	0.09	1.027	0.004	0.0046	0.031	0.0087	0.05	0.15	Remain	167	18	GB/T3880-2012	
			3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012	
3003 H14 ALUMINUM SHEET	Z-1601N3043	0.040"x48"x96"	3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012	
		0.040"x48"x120"	3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012	
		0.125"x48"x96"	3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012	
3003 H14 ALUMINUM SHEET	Z-1601N3044	0.125"x48"x96"	3003 H14	0.086	0.526	0.088	1.032	0.007	0.0052	0.022	0.009	0.05	0.15	Remain	164	23	GB/T3880-2012	
		0.125"x48"x120"	3003 H14	0.09	0.517	0.081	1.007	0.0036	0.0053	0.017	0.0083	0.05	0.15	Remain	152	25	GB/T3880-2012	

IC REF: IDLC19687

Description of Goods and/or Services:

OVERING 100 PERCENT OF INVOICE VALUE OF GOODS AND/OR SERVICES DESCRIBED AS.

3,342 METRIC TONS 6061 T6 ALUMINUM SHEET

15,397 METRIC TONS 3003 H14 ALUMINUM SHEET

IF TORONTO PORT

Inspector: Shao Jiguo

Date: Jan. 26, 2016

Henan Xindatong Aluminum Industry Co., Ltd.

郑州信达通铝业有限公司
HENAN XINDATONG ALUMINUM INDUSTRY CO., LTD.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" X 144.0000"

PART NO.

PO/Rel 32383

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-991932-003

18May16

Signed by:

Pg 1/1

KAISER
ALUMINUM
FABRICATED PRODUCTS

Best in Class

CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER: PEG-273675-15		CUSTOMER PART NUMBER: B22/STK		PRODUCT DESCRIPTION: 1.000 X 2.000 SC RECT BAR	
KAISER ORDER NUMBER: 6004148	LINE ITEM: 015	SHIP DATE: 03/15/2016	KAISER LOT NUMBER: HK104-215	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 3048.000 LB	QUANTITY: 108.000 PCS	B/L NUMBER: 615069	DIAM/DAF/THKNS:	WIDTH:	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP CANADA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

14
9-09

16/05/24

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
HK104-215	0001	1	54.1	46.0	16.0	RE 92	N/A	N/A
HK104-215	0001	2	51.3	42.9	20.0	RE 92	N/A	N/A
HK104-215	0001	3	51.4	42.8	20.0	RE 92	N/A	N/A
HK104-215	0001	4	51.5	43.9	20.0	RE 92	N/A	N/A
HK104-215	0001	5	50.2	42.3	20.0	RE 90	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
H47311	.72	.30	.27	.11	.94	.10	.06	.02	.00	.01	.00	.01	.04

Applicable Requirements:

ASTM-B221-14 STENCILED ASME-SB221 2009 SECT II AMS-QQ-A-200/8A UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

Miscellaneous Notes

MANUFACTURED IN USA (SHERMAN, TX) MELTED IN USA
MERCURY IS NOT A NORMAL BACKGROUND ELEMENT IN ALUMINUM ALLOYS. NEITHER MERCURY NOR ANY OF ITS COMPOUNDS ARE UTILIZED BY KAISER ALUMINUM IN THE MANUFACTURE OF THIS MATERIAL.

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Aimee L. Macnowski, Quality & Technology Manager

Aimee L. Macnowski

Plant Serial: 00221785

Kaiser Order Number: 6004148

Line Item: 015

MATERIAL RECEIPT INSPECTION FORM

MATERIAL ML6061T6BJ.D0X2.00
DATE 16/05/24

PO / BATCH NO 32383/134830

MATERIAL CERT REC'D yes
QUANTITY RECEIVED 24'
QUANTITY INSPECTED 24'
QUANTITY REJECTED _____

THICKNESS ORDERED 1.00X2.00
THICKNESS RECEIVED 1.00X2.00
SHEET SIZE ORDERED _____
SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY <u>14</u> <u>9-29</u>	SIGNED OFF BY _____		
DATE <u>16/05/24</u>	DATE _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061 T6S.030
 DATE: 15.05.24

PO / BATCH NO.: P032383 / M134830

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 2 pcs
 QUANTITY INSPECTED: 2 pcs
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .030
 THICKNESS RECEIVED: .030
 SHEET SIZE ORDERED: 4x12
 SHEET SIZE RECEIVED: 4x12

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	
CORRECT REF # TO LINK CERT	(Y)	N	EA27597
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>P.D.</u> DATE: <u>15.05.24</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6S.063

PO / BATCH NO.: B32383 / M13483J

DATE: 15-05-24

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .063

QUANTITY RECEIVED: 12 pcs

THICKNESS RECEIVED: .063

QUANTITY INSPECTED: 12 pcs

SHEET SIZE ORDERED: 4'x12'

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4'x12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM B209
CORRECT REF # TO LINK CERT	(Y)	N	B42193
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	(N)	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>PD.</u>	SIGNED OFF BY: _____		
DATE: <u>15.05.24</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32383**

Purchase Order Date 5/16/2016

PO Print Date 5/17/2016

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6S.063	6061-T6 .063 Sheet	5/20/2016 Yes 5/20/2016		576.00 sf	\$2.77	\$1,598.08
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209							
Line Total:							\$1,598.08
2	M6061T6S.080	6061-T6 .080 Sheet	5/20/2016 Yes 5/20/2016		96.00 sf	\$3.86	\$370.60
MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209							
Line Total:							\$370.60

Sp/16-05-20

PO Instructions: QUOTATION: PEC ST-928735

Note:

5/17/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32383**

Purchase Order Date 5/16/2016

PO Print Date 5/17/2016

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	M6061T6B1.000X02.000	6061-T6 Bar 1.00 x 2.00	5/20/2016	24.00	\$5.68	\$136.32
			Yes	f		
			5/20/2016			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$136.32

4	71401-45	PROCUREMENT QUALITY CLAUSES	5/20/2016	1.00	\$0.00	\$0.00
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Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

No

5/20/2016

Line Total: \$0.00

PO Total: \$2,105.00

PO Instructions: QUOTATION: PEC ST-928735

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 5/17/2016